



Tuning Fork Level Switch



PRODUCT INTRODUCTION

WORKING PRINCIPLE

The piezoelectric component is used to drive the tuning fork and feedback signal, which produces the resonation on the fork. When the fork comes into contact with a material, the fork will release some frequency signal as feedback. It will be converted into the output of the contact signal when the circuit detects the frequency decrease of the signal.

The product relies on the damping effect by covering the testing material on the tuning fork which reduces the vibration frequency of the tuning fork and outputs a switch signal. Therefore, there is no signal amplification circuit inside, which can eliminate the trouble of frequent sensitivity adjustment due to the material change.

FEATURE

- SPDT Relay output, SSR MOSFET output.
- Wide voltage supply range 20~250 Vac/Vdc,50/60Hz
- No frequent calibration required, easy-to-use, sturdy and durable design. High/low failure safe mode, safe and reliable.
- Sensitivity adjustment is available for different densities of media. Fine powder can be detected.
- Suitable for liquid, powder, and solid application.
- Dual insulation can reduce damage on the PCB board caused by great changes in temperature and humidity, as well as condensation effects (SC3□ series).
- It can be tested by pressing the test button after installation (SC3□ series).
- Output switch delay function (SC3 series).
- Self-diagnosis mechanism can detect the abnormality such as the abrasion of the tuning fork or the material viscosity (SC3□ series).
- The compact built-in wiring box can save the installation space (SC3□ series).
- The wiring box can rotate 270 degrees, facilitating adjustment of the inlet direction (SC3□ series).
- The minimum measurable specific gravity can reach 0.01 g/cm3 (SC35 series).
- Ultra protection mechanism can set the secondary output contact point as alarm output (SC35 series).
- Support the function of detecting underwater sediments (SC35 series).
- All-in-one design, 3/4" (SC38 series) \ 1" (SC39 series) thread is suitable for the installation of a
- Adjustment setting for different densities of media ρ >0.5 g/cm3 or ρ .0.7 g/cm3 (SC38 & 39 series).
- Switch delay setting function (SC3□ series).
- Alarm indicators based on failure status or output status selected according to the customer's habits (SC3□ series).
- Automatic calibration of the operation points for different densities of media as required by the customer (SC38 & 39 series).

APPLICABLE MATERIALS

The tuning fork level switch can be widely applied to detect the min. and max. level in tanks, silos and hoppers filled with materials of different densities and state. The following list shows its applications.

POWDER

15. Pellets 1. Powdered milk 2. Frozen potato chips 16. Peanuts 17. Tobacco 3. Beans 4. Sugar 18. Wood shavings

5. Sweets

19. Chalk 6. Coffee beans 20. Stearin chips 7. Coffee powder 21. Powdered cellulose 8. Frozen dry coffee 22. Glass fine power 9. Tea 23. Granular plastics

10. Salt 24. Gravel 11. Flour 25.

Powdered clay 12. Foundry sand 26. Polystyrene powder 13. Spices 27. Styrofoam

28.

Soda

LIQUID

- 1. Water & Solutions
- 2. General Purpose Solvent
- Soy sauce

14. Animal food

- Heavy oil
- 5. Petroleum
- 6. Oil
- 7. Ink
- 8. Cream
- 9. Drink & Beverage
- 10. Corrosive liquid

APPLICATION SCOPE

It is applicable to the max. and min. level detection of the tanks or tubes filled with various solid/liquid media. The product has a variety of applications, such as in the chemical fiber industry, rubber industry, tire industry, cement industry, steel industry, food industry, pharmaceutical industry, and animal feed factories in terms of the level detection for the bins of the raw material/process/finished products.



LITE-TYPE

Dimensions (Unit:mm)	φ38 114 271 25 HEX38 1PT 170mm φ27 250mm 105 Standard Type Extension Type	273 HEX38 114 273 1PT 170mm	258 HEX38 105 PT 170mm \$\phi 250mm 105 Standard Type Extension Type							
Model no.	SC2400/2410 [DIN Connector]	SC2400/2410 [M12 Connector]	SC2400/2410 [Cable Wire Type]							
Supply voltage & output		0~250Vac / Vdc 2 wire Contactless e 1:12~55 Vdc 3 wire PNP/ NPN								
Fork length		100mm								
Ambient temp.		-40~80°C								
Ambient humidity		80% RH non-condensed								
Storage temp.		-40~85°C								
Process temp.		SC24□□□T: -40~+150°C SC24□□□: -40~+100°C								
Process pressure		Maximum 40 Bar								
Min. material density sensed	Liquid	Solid: density: ≥0.07g/cm³ d: density: ≥0.7g/cm³ Viscosity:1~10	000 cSt							
Magnetic testing	Output function tes	st performed by putting magnets nea	er the indicated spot							
Vibrating frequency		350~370Hz								
Status indication		Green light:indicate power supply Red light:indicate operating mode								
Housing material		SUS304								
Fork material		SUS304, SUS316, S	SUS316L							
IP protection	IP65	IP67	IP67							
Mounting		1" more								
Conduit	Valve plug DIN 43650	M12x1 Connector(180° / 90°) Cable connector								



Dimensions (Unit:mm)	#EX38 3/4PT 120mm 40 21 250mm 40 Extension Type	223 HEX38 3/4PT 250mm 40 Standard Type Extension Type	201 HEX38 3/4PT 120mm 40 40 17 Standard Type Extension Type
Model no.	SC2800/2810 [DIN Connector]	SC2800/2810 [M12 Connector]	SC2800/2810 [Cable Wire Type]
Supply voltage & output	SC280□:20~2	250,50/60Hz Vac/Vdc 2 wire Contactles C281⊡:12~55 Vdc 3 wire PNP/ NPN 0	s electronic switch.
Fork length		40mm	Suipui
Ambient temp.		-40°C~80°C	
Ambient humidity		80% RH non-condensed	
Storage temp.		-40°C~85°C	
Process temp.		SC28: -40°C~100°C SC28T: -40°C~150°C	
Process pressure		-1~600PSI (40BAR)	
Min. material density sensed	Lic	uid:density: ≥0.7g/cm³ Viscosity:1~100	000 cSt
Magnetic testing	Output function	test performed by putting magnets nea	r the indicated spot
Vibrating frequency		1 KHz±10%	
Status indication		Green light:indicate power supply Red light:indicate operating mode	
Housing material		SUS304	
Fork material		SUS304, SUS316, SUS316L	
IP protection	IP65	IP67	IP67
Mounting		3/4"more	
Conduit	Valve plug DIN 43650	M12x1 Connector(180° / 90°)	Cable connector



STANDARD TYPE

Dimensions (Unit:mm)	108 1/2"NPTx2 20 25 1" PT 427	φ27.2 250mm~3M φ27.2 105	φ113 φ29 130~250mm φ27							
Model No.	SC1400 [Standard Type]	SC1410 [Tuning Fork Ultra Extension Type]	SC1420 [Tuning Fork Extension Type]							
Level sensor housing		Aluminum / IP65								
Probe construction		SUS 304 / 316 / 316L								
Mounting		1"PT								
Conduit		1/2"NPT×2								
Max. vertical load on rod.		177in.Lbs(20Nm)								
Process pressure.		-1~600PSI (40BAR)								
Power supply		20~250Vac/Vdc,50/60Hz								
Power consumption		10VA								
Ambient temp.		-40°C~60°C								
Process temp.		-40°C~130°C								
Signal output		SPDT, 5A/250Vac/ 28Vdc, 1 set or SFET) 400mA/60 Vac/ Vdc, 1 set								
Min. material density sensed	Sc	olid:≥0.07g/cm³, Liquid: ≥0.7g/cm³								
Time delay	0.6 S	second / Operate; 1~3 Seconds / R	teset							
Vibrating frequency.		350~370Hz								
Selectable Fail-safe		Hi./ Lo.								
Selectable sensitivity		Hi./ Lo.								



STANDARD TYPE

Dimensions (Unit:mm)	φ113 108	108 0 1/2"NPTx2					
Model No.	SC1540 【Corrosion Proof Type】	SC1600 [Sanitary Type]					
Level sensor housing	Aluminur	m / IP65					
Probe construction	316L Coating TEFLON	316L					
Mounting	1" Flange (min.)	2" Sanitary					
Conduit	1/2"NPT×2						
Max. vertical load on rod.	177in.Lb	os(20Nm)					
Process pressure.	-1~600PS	SI (40BAR)					
Power supply	20~250Vac/	/dc, 50/60Hz					
Power Consumption	10	VA					
Ambient temp.	-40°C	~60°C					
Process temp.	-40°C-	~130°C					
Signal output		ac/ 28Vdc, 1 set or 2 set 0 Vac/ Vdc, 1 set or 2 set					
Min. material density sensed	Solid: ≥0.07g/cm³,	, Liquid: ≥0.7g/cm³					
Time delay	0.6 Second / Operate	; 1~3 Seconds / Reset					
Vibrating frequency.	350~3	370Hz					
Selectable Fail-safe	Hi./	/ Lo.					
Selectable sensitivity	Hi./	/ Lo.					



Dimensions (Unit:mm)	φ113 — 108 108 108 109 109 109 109 109 109 109 109 109 109	φ27.2 — 250mm~3M φ27 — 105					
Model No.	SC1740 [Standard Type]	SC1741 【Tuning Fork Ultra Extension Type】					
Level sensor housing	Alum	inum					
Probe construction	SUS 304 /	316 / 316L					
Mounting	1"PT	1"PT					
Conduit	1/2"NPT×2						
Max. vertical load on rod.	177in.Lb:	s(20Nm)					
Process pressure.	-1~600PS	I (40BAR)					
Power supply	20~250,50/60	Hz Vac/Vdc					
Power consumption	10'	VA					
Ambient temp.	-20°C∕	~70°C					
Process temp.	-40°C~	130°C					
Signal output		c/ 28Vdc, 1 set or 2 set 0 Vac/ Vdc, 1 set or 2 set					
Min. material density sensed	Solid: ≥0.07g/cm³, Liquid: ≥0.	7g/cm³, viscosity : 1~10000 cst					
Time delay	0.6 Second / Operate;	1~3 Seconds / Reset					
Vibrating frequency.	350~3	370Hz					
Selectable Fail-safe	Hi./	Lo.					
Selectable sensitivity	Hi./	Lo.					



SC35 TUNING FORK LEVEL SWITCH

Dimensions (Unit:mm)	1/2"PT 16 1-1/2"PT 225 155 134	1/2"PF 16 1-1/2"PT 16 1-1/2"PT 34 REPS.	1/2"PF 16 1-1/2"PT 16 NBR PVC NBR 750~20000
Model No.	SC350 [Standard Type]	SC351 [Extension Type]	SC352 [Cable Type]
Level sensor housing	Built-	in box, aluminum coating IP66/	TP67
Power supply	19 ~253 Vd	c / Vac, 50/60 Hz ; NPN / PNP	(10~55Vdc)
Probe construction		Max. 1.5 W	
Voltage endurance capability		3.7 kV	
Overvoltage protection		overvoltage category II	
Storage temp.		-40~85 °C	
Ambient temp.	-40~8	35 °C	-40~75 °C
Process temp.	-40~150 °C	-40~150 °C	-40~80 °C
Material density		$\geq 0.01~\text{g/cm}^3~\text{or} \geq 0.05~\text{g/cm}^3$	
Measuring frequency		140 Hz ± 5 Hz	
Material dimension		Max.10 mm	
Conduit	1/2"PF / 1/2'	"NPT(Ex-proof type only suppor	rts 1/2"NPT)
External diameter of cable applicable to conduit		φ6~φ10 mm	
Pressure resistance	Max.2	5 Bar	Max. 2 Bar
Output signal	2 sets of SPDT relay output/2	sets of transistor output / 3 wir	es NPN/PNP transistor output
Contact capacity		c,6A / 28Vdc;Transistor: 350 / PNP / Transistor: 350mA,55	
Ex-proof certification	Dust ex-	-proof (DIP A20/21 T _A , T2~T6 I	P66/67, optional)



Dimensions (Unit:mm)	1/2"PF 104 1-1/2"PT 121 1-1/2"PT 18x NEPSI	1/2"PF 104 1-1/2"PT 225~4000 Ex					
Model No.	SC350 [High-temp. Type]	SC351 【 High-temp. Extension Type】					
Level sensor housing	Built-in box, aluminu	m coating IP66/IP67					
Power supply	19 ~253 Vdc /	Vac, 50/60 Hz					
Probe construction Voltage endurance capability		Max. 1.5 W					
Overvoltage protection	overvoltage	category II					
Storage temp.	-40~{	85 °C					
Ambient temp.	-40~8	35 °C					
Process temp.	-40~2	80 °C					
Material density	≥ 0.01 g/cm³ c	or ≥ 0.05 g/cm³					
Measuring frequency	140 Hz	± 5 Hz					
Material dimension	Max.1	0 mm					
Conduit	1/2"PF / 1/2"NPT(Ex-proof type	e only supports 1/2"NPT)					
External diameter of cable applicable to conduit	φ6~φ1	I0 mm					
Pressure resistance	Max. 2	25 Bar					
Output signal	2 sets of SPDT relay outpu	ut/2 sets of transistor output					
Contact capacity	Relay: 6A / 250\ Transistor: 350m	/ac,6A / 28Vdc nA,60Vac / Vdc					
Ex-proof certification	Dust ex-proof (DIP A20/21 T	- T2~T6 IP66/67, optional)					





SC38 MULTI-FUNCTIONAL TUNING FORK LEVEL SWITCH

NEPSI PROOF No.GYB14.1796X Ex ia IIC T3~T6 Ga

 $\fint \fi$ Output type is 8/16mA current output type has certified by NEPSI.

Dimensions (Unit:mm)	75 3/4"PT \$\frac{\phi 84}{107}\$ 14.7 75	1/2"PF 107 3/4"PT 14.7 \$\frac{\phi 22.7}{\phi 21} \q	φ84 1/2"PF φ21.7 φ22.7 120~3000						
	SC380 [Standard Type]	SC381 [Extension Type]	SC382 【Ultra Extension Type】						
Output type	8/16mA output type	3 wires (NPN/PNP) output type	Dual-relay output type						
Working voltage	11 ~36 Vdc	10 ~55 Vdc	19~253Vac/dc,50/60Hz						
Power consumption	< 600mW	< 830mW	Max. 1.3W						
Input protection	Reversed power supply protection function NA								
Overvoltage protection		overvoltage category III							
Measuring error	Max.±1mm								
Repeatability		0.5mm							
Hysteresis band		Approx.2mm							
Storage temp.		-40~85 °C							
Ambient temp.	-40~85 °C (Intrinsically safe type-40~70 °C)	-40~85 °C(Refernce	operation manual)						
Process temp.	-40~	150 °C (Refernce operation man	nual)						
Applicable density liquid		≥0.5 g/cm³ or ≥0.7 g/cm³							
Liquid viscosity		Max.10000mm ² / S(10000cst)							
Granule size contained in the liquid		Max.φ5 mm							
External diameter of cable applicable to conduit		φ6~φ10 mm							
Pressure resistance		Max.40 Bar							
Output signal	Intrinsically safe signal 8/16mA	Transistor output (NPN/PNP)	2 sets of SPDT relay output						
Contact capacity	NA	350mA , 55Vdc	6A / 250Vac , 6A / 28Vdc						
Protection level		IP66/67							
Intrinsically safe parameters	Ui(V)=36V , Ii=100mA,Pi=1W Ci(nF)=0 , Li(uH)=0	NA	NA						

[%]It shall combine with the ex-proof fence meeting level Ex ia to form the intrinsically safe system. Please refer to page 27 for more details.



SC38 MULTI-FUNCTIONAL TUNING FORK LEVEL SWITCH

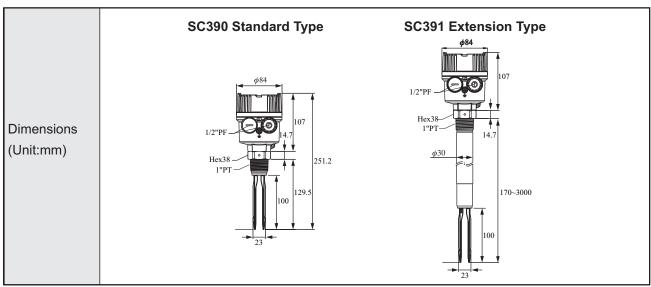
NEPSI PROOF No.GYB14.1796X Ex ia IIC T3~T6 Ga

※ Output type is 8/16mA current output type has certified by NEPSI.

Dimensions (Unit:mm)	1/2"PF 107 1/2"PF 42 120.2 3/4"PT 4.7 3/4"PT 4.7 3/4"PT 5 4.7 4.7 5C380 [High-temp. Type]	1/2"PF 107 107 107 108 120.2 120.2 120 16.9 SC381 [High-temp. Extension Type]	φ84 1/2"PE 107 120.2 14.7 φ21.7 φ22.7 φ22.7 φ21 14.9 SC382 [High-temp. Extension Type]							
Output type	8/16mA output type	3 wires (NPN/PNP) output type	Dual-relay output type							
Working voltage	11 ~36 Vdc	10 ~55 Vdc	19~253Vac/dc,50/60Hz							
Power consumption		< 830mW	Max. 1.3W							
Input protection		oly protection function	NA NA							
Overvoltage protection		overvoltage category III								
Measuring error		Max.±1mm								
Repeatability		0.5mm								
Hysteresis band		Approx.2mm								
Storage temp.		-40~85 °C								
Ambient temp.	-40	~85 °C(Refernce operation man	ual)							
Process temp.		-40~150 °C								
Applicable density liquid		\geq 0.5 g/cm ³ or \geq 0.7 g/cm ³								
Liquid viscosity		Max.10000mm ² / S(10000cst)								
Granule size contained in the liquid		Max.φ5 mm								
External diameter of cable applicable to conduit		φ6~φ10 mm								
Pressure resistance		Max.40 Bar								
Output signal	Intrinsically safe signal 8/16mA	Transistor output (NPN/PNP)	2 sets of SPDT relay output							
Contact capacity	NA	350mA , 55Vdc	6A / 250Vac - 6A / 28Vdc							
Protection level		IP66/67								
Intrinsically safe parameters	Ui(V)=36V , Ii=100mA,Pi=1W Ci(nF)=0 , Li(uH)=0	NA	NA							

[%]It shall combine with the ex-proof fence meeting level Ex ia to form the intrinsically safe system. Please refer to page 27 for more details.

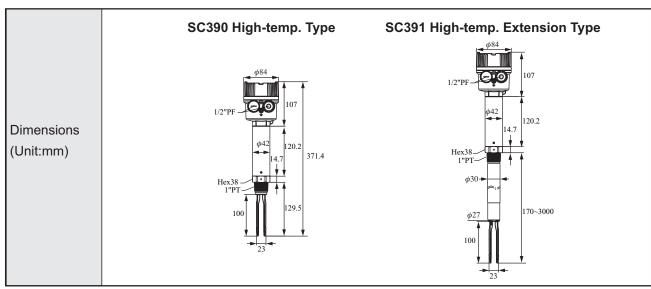
SC39 MULTI-FUNCTIONAL TUNING FORK LEVEL SWITCH



Output type	8/16mA output type	3 wires (NPN/PNP) output type	Dual-relay output type	Dual-MOSFET output type						
Working voltage	11 ~36 Vdc	10 ~55Vdc	19 ~253Vac/dc, 50/60Hz	19 ~253Vac/dc, 50/60Hz						
Power consumption	< 600mW	< 830mW	Max. 1.3W	Max. 1.3W						
Input protection	Reversed power sup	ply protection function	NA	NA						
Overvoltage protection	overvoltage category III									
Hysteresis band		Approx.5mm								
Ambient temp.	-40~85 °C (Refernce operation manual)									
Process temp.	-40~150 °C (Refernce operation manual)									
Applicable density liquid		≥0.5 g/cm³ c	or ≥0.7 g/cm³							
Liquid viscosity		Max.10000m	m² / S(10000cst)							
External diameter of cable applicable to conduit		φ6~φ	10 mm							
Pressure resistance		Max.	60Bar							
Output signal	Intrinsically safe signal 8 / 16mA	Transistor output NPN / PNP	2 sets of SPDT relay output	MOSFET SPST×2						
Contact capacity	NA	350mA · 55Vdc	6A/250Vac/28Vdc	350mA · 60Vac/dc						
Protection level		IP6	6/67							



SC39 MULTI-FUNCTIONAL TUNING FORK LEVEL SWITCH

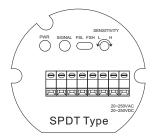


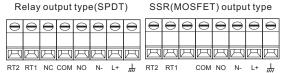
Output type	8/16mA output type	3 wires (NPN/PNP) output type	Dual-relay output type	Dual-MOSFET output type						
Working voltage	11 ~36 Vdc	10 ~55Vdc	19 ~253Vac/dc, 50/60Hz	19 ~253Vac/dc, 50/60Hz						
Power consumption	< 600mW	< 830mW	Max. 1.3W	Max. 1.3W						
Input protection	Reversed power supp	ply protection function	N	A						
Overvoltage protection	overvoltage category III									
Hysteresis band		Approx.5mm								
Ambient temp.	-40~85 °C (Refernce operation manual)									
Process temp.	-40~150 °C									
Applicable density liquid		≥0.5 g/cm³ c	or ≥0.7 g/cm³							
Liquid viscosity		Max.10000m	m² / S(10000cst)							
External diameter of cable applicable to conduit		φ6~φ	10 mm							
Pressure resistance		Max.	60Bar							
Output signal	Intrinsically safe signal 8 / 16mA	Transistor output NPN / PNP	2 sets of SPDT relay output	MOSFET SPST×2						
Contact capacity	NA	350mA · 55Vdc	6A/250Vac/28Vdc	350mA · 60Vac/dc						
Protection level		IP6	6/67							

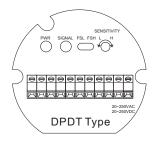


WIRING INSTRUCTIONS (STANDARD TYPE)

SC1400X, SC1410X, SC1420X, SC1540X, SC1600X, SC1740X, SC1741X







Relay output type (DPDT)								SSR(MOSFET) output type													
Θ	\ominus	\ominus	Θ	\ominus	Θ	\ominus	\ominus	\oplus	\ominus	Θ	\ominus	\ominus	Θ	Θ							
囚	Ø	四	四	四	囚	四	四	K	囚	囚	区		四	囚	四	囚	四	Ø	Ø	Ø	Ø
RT2	RT1	COM2	NC2	NO2	COM1	NC1	NO1	N-	L+	Т.	RT2	RT1	COM	2	NO2	COM	1	NO1	N-	L+	1

FUNCTIONAL DESCRIPTION

Description of terminal functions

· L+, N-: Power Supply

• NC, COM, No: Relay Output

• RT1, RT2: Remote-Test

• ; Ground Connection

COM1, NO1 : SSR(MOSFET) Output
 COM2, NO2 : The second set of SSR

(MOSEET) output (Option)

(MOSFET) output (Optional)

DESCRIPTION OF PANEL FUNCTIONS

- PWR: Power Supply (Green Light)
- SIGNAL: Output Indication (Red Light)
- FSH: Power On. The signal lamp is on and the relay is conductive. While the tuning fork switch senses the material, the signal lamp is off and relay is not conductive.
- FSL: Power On. The signal lamp is off and the relay is not conductive. While the tuning fork switch senses the material, the signal lamp is on and relay is conductive.
- SENSITIVITY L: Low Sensitivity
- SENSITIVITY H: High Sensitivity

FAIL-SAFE HIGH / LOW PROTECTION

FSH (Fail-Safe High) Protection:

Switch to FSH mode.

Normal Status: The signal lamp is on. It indicates that the tuning fork switch does not sense the material and the relay is conductive.

Failure: When the power shuts down, the signal lamp is off. It indicates that the tuning fork switch is voided and the relay is not conductive.

FSL (Fail-Safe Low) Protection:

Switch to FSL mode.

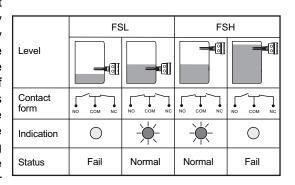
Normal Status: The signal lamp is on.

The tuning fork switch senses the material and the relay is conductive.

Failure: When the power shuts down, the signal lamp is off. The tuning fork switch is voided and the relay is not conductive.

SENSITIVITY ADJUSTMENT

The SENSITIVITY is located on the right side of the panel. The user is able to do the minor adjustment by the screw driver when it rotates for 22 turns. If it turns to H position clockwise, the sensitivity increases; if it turns to L position anti-clockwise, the sensitivity decreases. The sensitivity is originally set at max. value. The switching point is at 15mm from the tip of the tuning fork. The switching point position will be changed by the sensitivity value. If the sensitivity adjusts to lower value, the switching point position is moving backward; if the sensitivity adjusts to high value, the switching point position is moving forward. User may change the switching point position by adjusting the sensitivity. The changing range of switching point is about 60mm. For example, if the switching point needs to be moved backward by 30mm, the user needs to adjust SENSITIVITY anti-clockwise by 10 turns. In general cases, there is no need for sensitivity adjustment.





WIRING INSTRUCTIONS (LITE-TYPE/MINI-TYPE)

SC240X/SC280(Two wires) WIRING

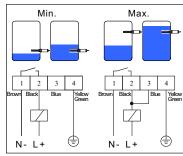
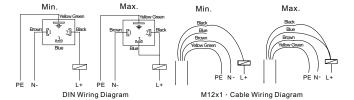


Figure 1 Two wires wiring



Wiring

Power can be AC/DC switching. Two wires are connected with terminals (L+/N-) as in Figure 1.

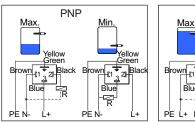
Low (Min.) Mode:

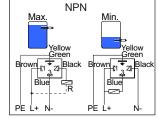
Pin 1 (Brown) is connected to N-. Pin 2 (Black) is connected to L+ with relay. Pin 4 (Yellow Green) connects to tank ground.

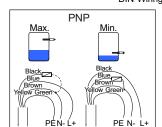
High (Max.) mode:

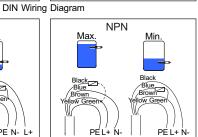
Pin 1 (Brown) is connected to N-. Pin 3 is connected to pin 2 (Black) to L+ with Relay . Pin 4 (Yellow Green) connects to tank ground.

SC241X/SC281(Three wires) WIRING









M12x1 · Cable Wiring Diagram
Figure 2 PNP / NPN Output Wiring Diagram

Wiring

Power supply is for DC only. Output is PNP / NPN. Please see Figure 2.

PNP wiring:

High(Max.) Mode:

Pin 1(Brown) connects to N-. Pin 3 (Blue) connects to L+. To output, it is pin 2. (Black) connects to N- with relay. Pin 4 (Yellow Green) connects to tank ground.

Low(Min.)Mode:

Pin 1 (Brown) connects to N-. Pin 2 (Black) connects to L+. To output, Pin 3 (Blue) connects to N- with relay. Pin 4 (Yellow Green) should contact to tank ground.

NPN wiring:

High(Max.) Mode:

Pin 1 (Brown) connects to L+. Pin 3 (Blue) connects to N-. To output, Pin 2 (Black) connects to L+ with relay. Pin 4(Yellow Green) should contact to tank ground.

Low(Min.)Mode:

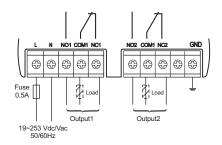
Pin1 (Brown) connects to L+. Pin 2 (Black) connects to N-. To output Pin 3 (Blue) connects to L+ with relay. Pin 4 (Yellow Green) should contact to tank ground.



WIRING INSTRUCTIONS (SC35)

WIRING CONFIGURATION DIAGRAM AND INTRODUCTION OF FEATURES

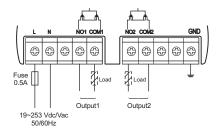
Dual-relay output



Load: External load
U ~ max. 250Vac@I_L ~ max. 6A
U = max. 28Vdc@I_L = max. 6A

Failure	Failure Material		Output signal		LEC) indicato	ors
mode	level	output1	outp	ut2	Power	Status	Alarm
111000		outputi	S.S. OFF	S.S. ON	Green	Yellow	Red
MAX		NO1 COM1 NC1	NO2 COM2 NC2	NO2 COM2 NC2	*	0.S\\(\frac{1}{5}\)-	0
MAX		NO1 COM1 NC1	NO2 COM2 NC2	NO2 COM2 NC2	*	0.s. O F.s_	0
MINI		NO1 COM1 NC1	NO2 COM2 NC2	NO2 COM2 NC2	**	o.s\(\frac{-}{F.S.}\)	0
MIN		NO1 COM1 NC1	NO2 COM2 NC2	NO2 COM2 NC2	*	0.S. O F.S\\-	0
Viscous material		Maintain the	previous state	NO2 COM2 NC2	*	o.s. O F.s\\	$\not\!$
Wear of tu	Wear of tuning fork		NO2 COM2 NC2	NO2 COM2 NC2	☆	0	*

Dual-transistor output



Load: External load

U ~ max. 60Vdc@l. ~ max. 350mA U= max. 60Vdc@l. = max. 350mA *External load R must be connected

Failure	Material	Ou	tput sig	nal	LEC) indicat	ors
mode	level	output1	out		Power	Status	Alarm
		·	S.S. OFF	S.S. ON	Green	Yellow	Red
MAX		NO1 L COM1	NO2 L COM2	NO2 L COM2	\	0.s\\(\frac{1}{7}\)-	0
WAX		NO1 <100µA COM1	NO2 <100µA COM2	NO2 L COM2	*	0.S. ○ F.S☆-	0
MIN		NO1 L COM1	NO2 L COM2	NO2 L COM2	\	0.s\\(\frac{1}{5}\)-	0
MIIN		NO1 <100µA COM1	NO2 <100µA COM2	NO2 L COM2	\	o.s. ○ F.S☆-	0
Viscous r	material	Maintain the previous state		NO2 <100μA COM2	\	o.s. ○ F.S☆-	×
Wear of tu	ning fork	NO1 <100μA COM1	NO2 <100µA COM2	NO2 <100μA COM2	\	0	\
Output1>350mA		NO1 <100µA COM1	Maintain the previous state	NO2 <100μA COM2	\	$ \not\!\!\!>$	' \\$
Output2>350mA		Maintain the previous state	NO2 <100µA COM2	NO2 <100µA COM2	\	\	*
Outp 8 Output2	k.	NO1 <100µA COM1	NO2 <100µA COM2	NO2 <100µA COM2	ఘ	≫	Þ

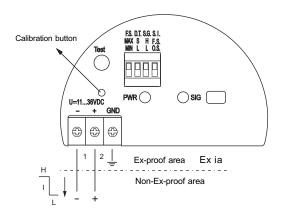
₩When output is off, there will be no error current status



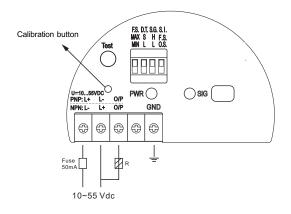
WIRING INSTRUCTIONS (SC38 & SC39)

WIRING CONFIGURATION DIAGRAM AND INTRODUCTION OF FEATURES

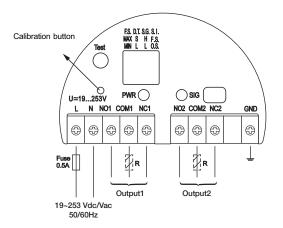
8/16mA output



PNP/NPN Output



Dual Relay output



Failure mode	Failure mode Material level		LED indicators	
MAX		+ ~16mA 2 ——► 1	∴ o.s. ∴ F.s. ○	
1000		+ ~8mA 2 ──► 1	∴ o.s. O F.s. ⊹	
MINI	-4	+ ~16mA 2 ──► 1	÷ 0.s. ; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ;	
MIN		+ ~8mA 2 ──→ 1	∴ o.s. 0 F.s. ∴	
Instrument fa	ilure	+ <3.6mA 2 ──→ 1	☆	

 \sim 16mA=16mA ± 5%

 \sim 8mA=8mA \pm 5%

Failure mode	Material level	Output signal	LED indicators
MAX		□ <u>l</u> •	∴ 0.s. ⊹ F.s. ○
, 0 .	20.00	□ .<100μA □	∴ o.s. ○ F.s. ∴
MINI		□ <u>l</u> ι □	
MIN		□ .<100μA □	∴ o.s. ○ F.s;;
Instrument	failure	□ <100μA	☆
Over Load(IL>	·350mA)	□ -<100μA	ÿ ÿ

IL: Load current

∴:ON Ø:Flash O:OFF

R : External load U = max. 55Vdc@l = max. 350mA

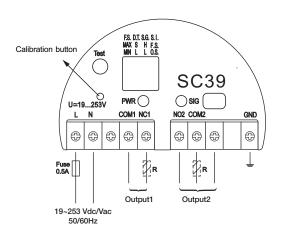
Failure mode	Material level	Output signal	LED indicators PWR SIG
MAX	34	NO1 COM1 NC1 NG2 COM2 NG2	∴ 0.s. ∴ → F.s. O
		NO1 COM1 NC1 NO2 COM2 NC2	0.s. ○ F.s. ☆
MINI		NO1 COM1 NC1 NO2 COM2 NC2	☆ o.s. ☆ F.s. ○
MIN		NO1 COM1 NC1 NO2 COM2 NC2	0.s.
Instrume	nt failure	NO1 COM1 NC1 NG2 COM2 NC2	☆
R: External load			lash O :OFF

U ~ max. 250Vac@l_L ~ max. 6A U = max. 28Vdc@l_L = max. 6A



WIRING INSTRUCTIONS (SC38 & SC39)

Dual MOSFET Output (SC39 only)



Load: External load U ~ max. 60Vac@I∟ ~ max. 350mA U= max. 60Vdc@I∟= max. 350mA ※ External load R must be connected

Failure mode	Material level	Output	signal	LED	indicators
MAX		NO1 IL COM1	NO2 IL COM2	ఘ	o.s\(\overline{\phi}\)-
	n.j	NO1 <100mA COM1	NO2 <100mA COM2	\	o.s. O F.s\\
MIN		NO1 IL COM1	NO2 IL COM2	\	0.S\(\hat{\sqrt{-}}\)
IVIIIV		NO1 <100mA COM1	NO2 <100mA COM2	\	0.s. 0 F.s\\(\hat{f-}\)
Instrumen	t failure	NO1 <100mA COM1	NO2 <100mA COM2	*	$\not\!$
Over Load(IL>350mA)		NO1 <100mA COM1	Maintain the previous state	Þ	Maintain the previous state
Output2>350mA		Maintain the previous state	NO2 <100mA COM2	Þ	Maintain the previous state
Output2>		NO1 <100mA COM1	NO2 <100mA COM2	×	≫

IL: Load current ☆:ON Ø:Flash O:OFF



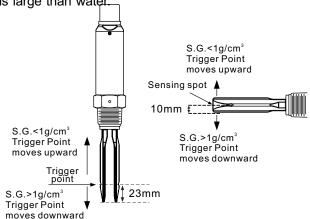
TUNING AND INDICATION DETAILS

FORK TRIGGER POINT

SC14/15/16/17/24 fork trigger point is shown as below figure.

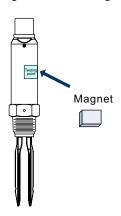
The testing medium is water(S.G.=1 g/cm³), and its trigger point is about 23mm from the fork tip. If testing medium with S.G (specific gravity) lower than 1g/cm³ (water), the trigger point would increase. Similarly, the trigger point will downward while the S.G

is large than water_



MAGNETIC TEST

After the switch is installed and powered, magnetic test function can be performed accordingly. The testing point is marked on the housing label. User holds the magnet and moves it close to testing point, the output status will switch from NO. to NC. or NC to NO. and red LED would switch ON or OFF while fork continues to vibrate. When magnet is pulled away from the testing point, the output status and red LED would return as default while fork continues to vibrate. The purpose of testing is to confirm the wiring and functioning are correct.

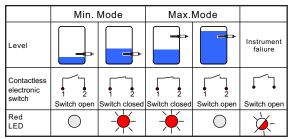


Output Status for Relay

Low (Min.) Mode: Tuning fork switch will be active after 3 seconds while power on. Relay is on NO status and red LED indication is off. When tuning fork is covered by testing medium, the vibration will stop and relay becomes NC status. Red LED indication then is on.

High(Max.) Mode: Tuning fork switch will be active after 3 seconds while the power on. Relay is on NC status and red LED indication is on. When tuning fork covered by testing medium, the vibration stops and relay becomes NO status. Red LED indication is on.

Flashing red indicates abnormal: Possible causes overloads or short-circuit load back, equipment malfunction or wear tuning fork probe.



- It represents Blinking

Output Status for PNP / NPN Transistor

Low(Min.) Mode: Tuning fork switch will be active after 3 seconds while power on. Output transistor is on NO status and red LED indication is off. When tuning fork covered by testing medium, vibration will stop and output transistor becomes NC status. Red LED indication is on.

High(Max.) Mode: Tuning fork switch will be active after 3 seconds while power on. Output transistor is on NC status and red LED indication is on. When tuning fork covered by testing medium, vibration will stop and output transistor becomes NO status. Red LED indication is off.

Flashing red indicates abnormal: Possible causes overloads or short-circuit load back, equipment malfunction or wear tuning fork probe.

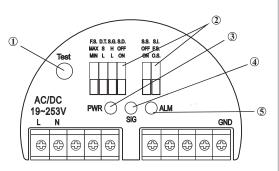
	Min. Mode		Max.l		
Level					Instrument faliure
PNP/ NPN Output	1 2 Switch open	1 2 Switch closed	1 2 Switch closed	1 2 Switch open	Switch open
Red LED	0	—	-	0	\(\) -

-🌣 It represents Blinking



DESCRIPTION OF FEATURES (SC35)

PANEL INTRODUCTION



①: Test button

②: Function adjustment button

3: Power indicator

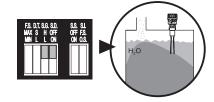
4: Status indicator

(5): Alarm indicator

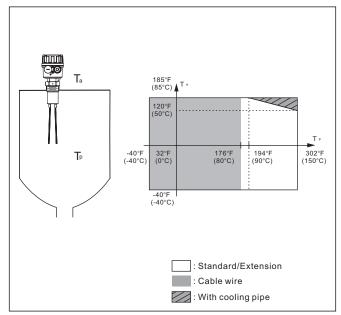
Abbreviation	Function	Option Description	Remarks
Test	Test button	Reverse the signal output	It is for the test after the installation is completed.
F.S.	Fail-Safe	MAX: High MIN: Low	It is for the high and low Fail-Safe mode.
D.T.	Delay Time	S: General setting L: Delay for 5 seconds	Covered by material: 0.5s Not covered by material: 150°C:≤1.5s 230°C/280°C:≤2s Switch to L to set it at 5 seconds for either covered or not covered by material.
S.G.	Specific Gravity	H: ≥0.05 g/cm³ L: ≥0.01 g/cm³	The switch to set the material density.
S.D.	Self Diagnosis	OFF: Disabled ON: Enabled	Detect the wear of the tuning fork or the viscous material and control the ON/OFF of the alarm indicator
S.S.	Super Switch	OFF: Disabled ON: Enabled	Switch the second set of output switch to the alarm indicator of the wear of the tuning fork or the viscous material for output
S.I.	Signal Indication	F.S.: Fail-Safe mode O.S.: Output mode	Turn ON/OFF the yellow indicator based on the output status or the fail-safe status.

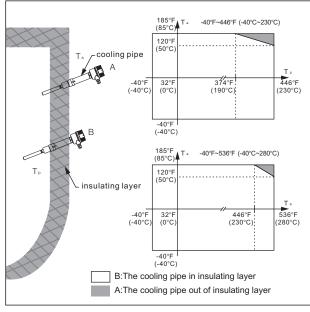
SEDIMENT DETECTION

- 1. It is only used to detect the sediment under the water, but can't be used for the level detection of the liquid or the doped liquid.
- 2. S.G. (Specific Gravity) shall be adjusted to H position.
- 3. S.D. (Self Diagnosis) shall be switched to OFF position.
- 4. SC352 cable type is inapplicable to this working environment



ENVIRONMENT/PROCESS TEMPERATURE LIMITATION





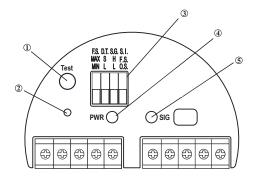
※ ETFE coating:T₀max.=150°C

※ PTFE coating:T₀max.=230°C



DESCRIPTION OF FEATURES (SC38 & SC39)

PANEL INTRODUCTION



- ①: Test button
- 2: Operation point calibration button
- 3: Function adjustment button
- 4 : Power indicator
- ③: Status indicator

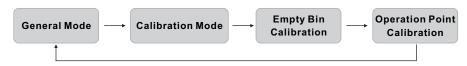
Abbreviation	Function	Option Description	Remarks
Test	Test button	Reverse the signal output	It is for the test after the installation is completed.
F.S.	Fail-Safe	MAX: High MIN: Low	It is for the high and low Fail-Safe mode.
D.T.	Delay Time	S: General setting L: Delay for 5 seconds	Covered by material: Approx. 0.5s Not covered by material: Approx. 1s Switch to L to set it at 5 seconds for either covered or not covered by material.
S.G.	Specific Gravity	H: ≥0.7 g/cm³ L: ≥0.5 g/cm³	The switch to set the material density.
S.I.	Signal Indication	F.S.: Fail-Safe mode O.S.: Output mode	Turn ON/OFF the yellow indicator based on the output status or the fail-safe status.

DESCRIPTION OF THE TEST BUTTON

This button is mainly provided for the user to check whether the output operation works normally after the installation is completed. When the button is pressed, the output current (8mA<->16mA) and indicator (ON<->OFF) will be reversed. Once the button is released, it will recover the original status.

FUNCTION OF CUSTOMIZED OPERATION POINT POSITION

SC38 & SC39 provides the function of customizing the operation point position according to what is required by the user.



Settings

1.Keep pressing "Calibration Button" for 3 seconds. When the red and green LED indicators flash in turn every 0.5 second, it enters the calibration mode. Press the calibration button again to enter the Empty Bin Calibration mode.

[Empty Bin Calibration]

- 2.Calibration status: The red LED indicator flashes every 0.5 second, and the output current switches to operate every 0.5 second (8<->16mA).
- 3. This mode is to calibrate the vibration frequency of the tuning fork in the air. Thus, it shall press "Calibration Button" when the tuning fork doesn't sense any material. In this case, it will write the vibration frequency in the air, and enter the operation point calibration mode.

[Operation Point Calibration]

- 1. Calibration status: The red LED indicator flashes every 0.25 second, and the output current switches to operate every 0.25 second (8<->16mA).
- Cover the material to the desired operating point position under this mode, and then press "Calibration Button". It will be adjusted to the corresponding operating point position according to the H/L setting of the S.G.



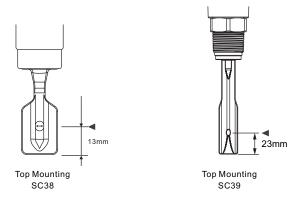
DESCRIPTION OF FEATURES (SC38 & SC39)

FORK TRIGGER POINT

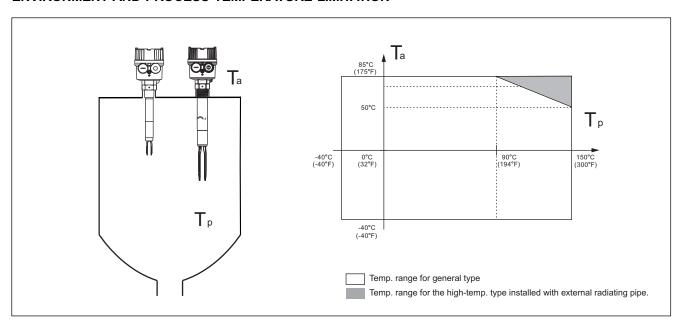
The position of the SC38 & SC39 fork trigger point depends on the mounting position as shown in the figure below: (When the testing medium is water, S.G.=1 g/cm³, temperature is 23°C, and working pressure is 0 Bar). If the testing medium has an S.G lower than 1g/cm³, the trigger point would rise. Similarly, the trigger point will move downward while the S.G is greater than water. The moving distance is subject to the S.G.

※Operating point position:

◄



ENVIRONMENT AND PROCESS TEMPERATURE LIMITATION





ORDER INFORMATION

Order No. -

1400: Tuning Fork Standard Type

1410: Tuning Fork Ultra Extension Type

1420: Tuning Fork Extension Type

1540: Tuning Fork Corrosion Proof Type

1600: Tuning Fork Sanitary Type

1740: Explosion Proof Tuning Fork Standard Type

1741: Explosion Proof Tuning Fork Ultra Extension Type

Power & output module -

20~250Vac/ Vdc, 50/60Hz

R: Relay O/P-EuroType

N: SSR(MOSFET) EuroType

Q: Relay O/P x 2 -EuroType

M: SSR(MOSFET) x 2 -EuroType

Material (wetted part) -

0: SUS304

6: SUS316

L: SUS316L

A: Stainless steel+PFA

E: Stainless steel+ECTFE(black)

% The max probe length is 400mm When item A, E, is selected

% SC17 series unselectable surface coating.

Connection -

Dimension	Specification		
D1"(25A) 31-1/4"(32A) E1-1/2"(40A) F2"(50A) G2-1/2"(65A) H3"(80A) I4"(100A) J5"(125A) K6"(150A) Sothers	M5kg/cm² YPN 25 N10kg/cm² ZPN 40 O150 Lbs Sothers P300 Lbs 9Sanitary QPT RPF(G) TBSP UNPT WPN 10 XPN 16		

Probe length (I) (unit: mm)

0500: below 500mm **1000**: 501~1000mm

1500: 1001~1500mm

* 500mm per Unit

:

Before you order

- 1. Please affirm the voltage.
- 2. Please affirm the mounting positions.
- 3. Please affirm the material specific gravity (S.G.) value.
- 4. Please affirm whether any bridge block or vibrating motor are attached onto the silo wall.

Tolerance of the total product length is ±5mm

Characteristics, specifications and dimensions are subject to change without notice.

Please contact your nearest distributing office for further information.



ORDER INFORMATION

SC _ _ _ _ _ (T)-_ _ _ (_ _ _ _)

Order No. -

24: 100mm 28: 40mm

Power & output module

0: 20~250Vac / Vdc 2 wire Contactless electronic switch.

1: 12~55 Vdc 3 wire PNP/ NPN Output.

Material (wetted part) —

0: SUS304

6: SUS316

L: SUS316L

A: Stainless steel+PFA

E: Stainless steel+ECTFE(black)

Model -

0: Standard 1: Extended

High temperature (150°C)

Electrical connection -

A: M12x1(180°) B: M12x1(90°)

C: CABLE D: Valve plug DIN43650

(M12x1/ CABLE Wire length are 2M,PVC 24AWG)

Connection -

Dimension	Specification		
C3/4"(20A)SC28 only D1"(25A) E1-1/2"(40A) F2"(50A) G2-1/2"(65A) H3"(80A) I4"(100A) J5"(125A) K6"(150A) SSpecial	M5kg/cm ² N10kg/cm ² O150 Lbs P300 Lbs QPT RPF(G) TBSP UNPT WPN10	XPN16 YPN25 ZPN40 SSpecial	

Probe length (unit: mm) -

Max Length:250mm EX: 0250 :250mm

Before you order

- 1. Please affirm the voltage.
- 2. Please affirm the mounting positions.
- 3. Please affirm the material specific gravity (S.G.) value.
- 4. Please affirm whether any bridge block or vibrating motor are attached onto the silo wall.

Tolerance of the total product length is±5mm

Characteristics, specifications and dimensions are subject to change without notice.

Please contact your nearest distributing office for further information.

* Material Code A and B, limited to SC1710, SC2120 these products.



ORDER INFORMATION (SC35)

SC35 1: Extended 2: Cable Power & output module -

C: 19~253Vdc/Vac 50/60Hz

Two relay output: 6A 250Vac/6A 28Vdc

D: 19~253Vdc/Vac 50/60Hz

Two transistor output: 350mA 60Vac/Vdc

F: 3 wires NPN/PNP transistor output

Certification -

Probe type – 0: Standard

> 00: None certification, 1/2"PF 01: None certification, 1/2"NPT

31: NEPSI dust and ex-proof, 1/2"NPT

Connection -

	Dimension		Specification		
Threaded	E1-1/2"(40A) F2"(50A) G2-1/2"(65A)	J5"(125A) K6"(150A) SSpecial	QPT(R)thread RPF(G)thread TBSP threade	led tub SSpe	threaded tub
Flange	H3"(80A) I4"(100A)		M5 kg/cm ² N10 kg/cm ² O150 Lbs	P300 Lbs L600 Lbs WPN 10	XPN 16 YPN 25 ZPN 40

Process temperature limitation -

Туре	SC350 Standard Type	SC351 Extension Type	SC352 Cable Type
80°C			4
150°C	0	2	
230°C(High-temp type)	1	3	
280°C(High-temp type)	5	6	

[%]Tp: Process temperature

Fork length and measurable powder density range

0: 155mm min. ≥0.01 g/cm³

Material and surface roughness -

0: SUS316L, Ra≤3.2um 1: SUS316, Ra≤3.2um 2: SUS304, Ra≤3.2um

Surface coating material -

0: No coating 2: ECTFE 3.PTFE

*The max probe length is 400mm When item 2, 3, is selected

Probe length (unit: mm)

xx: Standard length A0: 9501~10000 mm SS: Length for special specification

05: 500 mm or below A1: 10001~11000 mm

Standard Type: It only supports xx standard length 10: 501~1000 mm

Extension Type: Max length is 4m A9: 18001~19000 mm Cable Type: Max length is 20m B0: 19001~20000 mm 95: 9001~9500 mm



ORDER INFORMATION (SC38)

SC38 0 0 0 0 0 0 0

Probe type -

0: Standard 1: Extended 2: Ultra Extended

Power & output module -

C: 19 ~253Vdc/Vac, 50/ 60Hz

Two Relay output 6A 250Vac/ 6A 28Vdc

F: 10~55Vdc PNP/NPN output

G: 11~36Vdc 8/16mA output (Comply with safety barrier of Ex ia rating is essential for using in hazardous areas)

Certification code

0: None 2: Ex ia ex-proof(Only for previous option "G")

Conduit specification

0: 1/2"PF 1: 1/2"NPT

Connection -

	Dimension		5	Specification	
Threaded	C 3/4"(20A) D1"(25A) 31-1/4"(32A)	H3"(80A) I4"(100A) J5"(125A)	QPT(R)thread RPF(G)thread TBSP threade	led tub SSpec	threaded tub
Flange	E1-1/2"(40A) F2"(50A) G2-1/2"(65A)	K6"(150A) SSpecial	M5 kg/cm ² N10 kg/cm ² O150 Lbs	P300 Lbs L600 Lbs WPN 10	XPN 16 YPN 25 ZPN 40

Process temperature limitation -

Туре	SC380 Standard Type	SC381 Extension Type	SC382 Ultra Extension
90°C@85°C Standard type (150°C@50°C)	0	1	2
150°C@85°C High temp. type	3	4	5

[%]Tp: Process temperature Ta: Operating temperature in ambient air

Material and surface roughness -

 0: SUS304, Ra≤0.3um
 1: SUS304, Ra≤0.8um
 2: SUS304, Ra≤1.5um

 A: SUS316, Ra≤0.3um
 B: SUS316, Ra≤0.8um
 C: SUS316, Ra≤1.5um

 D: SUS316L, Ra≤0.3um
 E: SUS316L, Ra≤0.8um
 F: SUS316L, Ra≤1.5um

Surface coating material

0: No coating 2: ECTFE 3: PTFE 4: PFA

** The max probe length is 400mm When item 2, 3, 4, is selected

Probe length (unit: mm) -

XX : Standard length 25: 2001~2500 mm 05: Below 500 mm 30: 2501~3000 mm

10: 501~1000 mm 15: 1001²·1500 mm

20: 1501~2000mm SS: Length for special specifications

※Extension Type: Max length is 3m

(For other lengths, please consult the sales representative of the company)

:



ORDER INFORMATION (SC39)

SC39

Probe type -

0: Standard 1: Extended

Power & output module

C: 19 ~253Vdc/Vac, 50/ 60Hz

Two Relay output 6A 250Vac/ 6A 28Vdc

D: 19 ~253Vdc/Vac, 50/ 60Hz

Two transistor output:350mA 60Vac/Vdc

F: 10~55Vdc PNP/NPN output

G: 11~36Vdc 8/16mA output

Certification code -

0: None

Conduit specification -

0: 1/2"PF 1: 1/2"NPT

Connection -

	Dimension		Specification		
Threaded	D1"(25A) 31-1/4"(32A) E1-1/2"(40A)	I-1/4"(32A) I4"(100A) I-1/2"(40A) J5"(125A) 2"(50A) K6"(150A)	QPT(R)threade RPF(G)threade TBSP threade	ed tub SSpec	threaded tub
Flange	F2"(50A) G2-1/2"(65A)		M5 kg/cm ² N10 kg/cm ² O150 Lbs	P300 Lbs L600 Lbs WPN 10	XPN 16 YPN 25 ZPN 40

Process temperature limitation –

Туре	SC390 Standard Type	SC391 Extension Type
90°C@85°C Standard type (150°C@50°C)	0	1
150°C@85°C High temp. type	3	4

[%]Tp: Process temperature Ta: Operating temperature in ambient air

Material and surface roughness -

0: SUS304, Ra≤0.3um 1: SUS304, Ra≤0.8um 2: SUS304,Ra<1.5um C: SUS316, Ra≤1.5um A: SUS316, Ra≤0.3um B: SUS316, Ra≤0.8um F: SUS316L, Ra≤1.5um D: SUS316L, Ra≤0.3um E: SUS316L, Ra≤0.8um

Surface coating material -

0: No coating 2: ECTFE 3: PTFE 4: PFA

*The max probe length is 400mm When item 2, 3, 4, is selected

Probe length (unit: mm) -

25: 2001~2500 mm XX : Standard length 05: Below 500 mm 30: 2501~3000 mm 10: 501~1000 mm

15: 1001**-** 1500 mm

20: 1501~2000mm SS: Length for special specifications

※Extension Type: Max length is 3m

(For other lengths, please consult the sales representative of the company)

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OVERVIEW OF THE TX10 ISOLATED SAFETY BARRIER

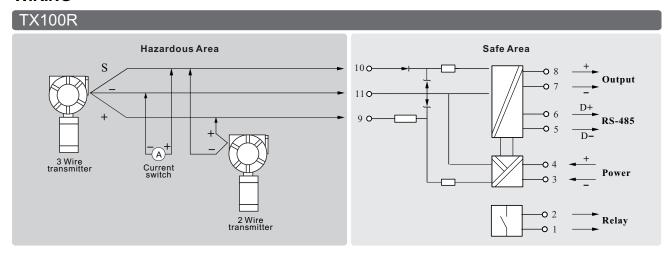
WORKING PRINCIPLE

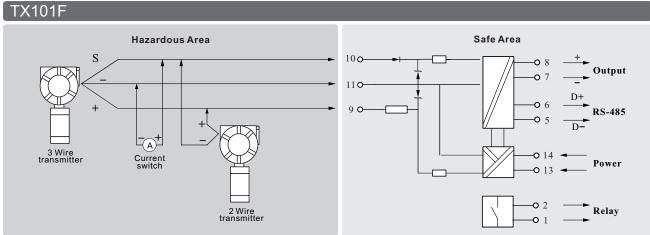
The barrier is provided to isolate the power supply of the transmitter in the hazardous area, which also isolates and transmits the current signal generated by the transmitter to the safe side. The maximum input is 0~20mA, and the conversion is the analogue output such as 0~20mA/4~20mA/0~5V/0~10V.

FEATURES

- 1 set of current input can be connected to the current conduction or current output product, and can be applied in the hazardous area.
- The 3 output sets are Relay output, current output and RS485. Simple user interface allows the user to judge the current device status through the LED indicators.
- · Different functions can be selected with the DIP switch.
- The settings can be made upon shipment/delivery according to the customer's requirements.
- · The self-diagnosis function can detect whether the system works normally any time.
- Set Relay output as Alarm mode, provide the customer with the external alarming device.
- RS485 interface is provided to set the device parameters and read the current power value.
- · The new product design conforms to the ex-proof standards.
- The 2 sets of dual-color LED indicators are described as below PWR LED: Green LED indicates system works normally, while red LED indicates system fault. OUT/CHK LED: Yellow LED indicates Relay is in operation, while red flashing LED indicates input current error.

WIRING







STANDARD SPECIFICATIONS

Dimensions (Unit:mm)	22.6 TimeTek Sec Sec	#Inclek Fine Tek Fine Tek	
Model No.	TX100R	TX101F	
Supply voltage	20~35 Vdc	20~250 Vdc/Vac, 50/60 Hz	
Power supply protection	Reversed power supply protection	Non-directional input	
Power consumption	< 100 mA @24 V, Load 20mA	< 200 mA @24 V, Load 20mA	
Hazardous Area			
Current input	0~20/4~20		
Open-circuit voltage	< 28 Vdc		
Distribution voltage	> 15 Vdc (Load 20 mA)		
Safe Area			
Output	Current: 0~20/4~20 mA Load impedance: <550 ohm or Voltage: 0~5/0~10 V Load impedance: <20k ohm		
Reaction time	5 ms (Reach 90% of the final value)		
Transmission precision	0.1 % F.S.,0.5%@<0.3V (20°C)		
Temp. coefficient	< 100 ppm/°C		
Insulation strength	2500 Vac : Leakage current <1 mA : 1min 1. Intrinsically safe end and non-intrinsically safe end 2. Non-intrinsically safe power supply end and output end		
Operating temp. in ambient air	-20~60 °C		
Application environment	Area 0 , Area 1, Area 2, IIA \ IIB \ IIC T4~T6		
Field equipment	Two-wire sensor		



ORDER INFORMATION

Casing and power supply type	TX10
0R: Wide 22.5mm, 20~35 Vdc 1F: Wide 45mm, 20~250 Vdc/Vac 50/60 Hz	
Input type 2: 4~20mA 3: 0~20mA	
Output type —	
CR - 0: Current output 0~20mA CR - 1: Current output 4~20mA CV - 0: Voltage output 0~5V CV - 1: Voltage output 0~10V CRG0: Current output 0~20mA+ Relay CRG1: Current output 4~20mA+ Relay CVG0: Voltage output 0~5V+ Relay CVG1: Voltage output 0~10V+ Relay	
Digital output	
0: None 3: RS-485	
Explosion certification —	

EX1:NEPSI

